

SCOTCH® GLUE STICK

TECHNICAL DATA SHEET	Issue : December 2003 Replaces :
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1. PRODUCT DESCRIPTION



Catalog Number	Description
6208-6221	A water based white gel adhesive in a cylindrical dispenser . For use in adhering paper and lightweight cardboard It can be used for school and office projects , scrapbooks and craftwork

2. CHARACTERISTICS

Product characteristics	Value
Composition	Free of solvent Water soluble bonding polymer based
Appearance	Off white / Opaque Neutral odor
Dispenser size	8 and 21 g Polypropylene container
Dry time	Approximately 2 minutes maximum
PH	9 to 11
Shelf life	2 years in unopened container, at least 6 months after 1 st use

1. MAJOR BENEFITS / FAB

Features	Advantages	Benefits
Water based formulation	No volatile organic compound (VOC) Odorless Water washable	Safe to use for children Will not stain clothes
Gelling agent amount	-Provides adequate balance between “too” soft and “too” hard -Maintains stick integrity	Applies smoothly and does not clump under usual pressure Stay usable on a long period of time
Closure notch	Provides airtight seal	Limits product dry out
Scotch ® brand	High consumer recognition and preference	Induces trial and produces sales

2. APPLICATIONS / USES

Light duty permanent bonding Paper to Paper , Light weight cardboard, School projects ,Scrapbooks , Photoalbums

3. TECHNICAL NOTES

- Bonding photos may not work as expected because of the adhesive strength needed to overcome the tendency for photos to curl, especially the large formats
- Because of its water based formulation , this product may cause some paper wrinkling if too much adhesive is applied

4. SAFETY / WARNINGS / RECOMMENDATIONS:

None in general. If an end user would ever experience some skin irritation , she or he should simply wash the affected area with soap & water

This is not a specification, but technical data are based on laboratory test methods we believe are reliable and representative.